













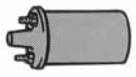






Volvo Penta Engines & Sterndrives

Fast Moving Parts




















Fast Moving Parts - Engines

**VOLVO
PENTA**

	BB30	BB100 MB18	AQ60F MB18F	AQ90	AQ95 AQ100
	419678	419678	419678	419678	419678
	N/A	N/A MB18 9139283 BB100	N/A	N/A	9139283
	3517857	3517857	3517857	3517857	3517857
	3586497	3586497	3586497	3586497	3586497
	875780	875791	875780	876097	876097
	831009	831009	831009	831009	806256
	876219	876219	876219	876219	876219
	966891	966891 978457 (1)	966891	966891	966891
	875803	875803	876123	876123	875803
	240149	240149	240149	240149	240149
	N/A	N/A	N/A	N/A	N/A
	238258	238258	238258	238258	238258
	870690	870690	870690	870690	870690
	875363	875363	875363	875363	875363
	N/A	N/A	N/A	N/A	N/A
	1324750	1324750	1324750	1324750	1324750
	N/A	N/A	N/A	N/A	N/A
	N/A	N/A	N/A	N/A	N/A
	N/A	N/A	N/A	-	N/A

(1) 75W (2) SN-23306 (3) SN23307- (4)AQ60F Prod. no. 9739

Fast Moving Parts - Engines

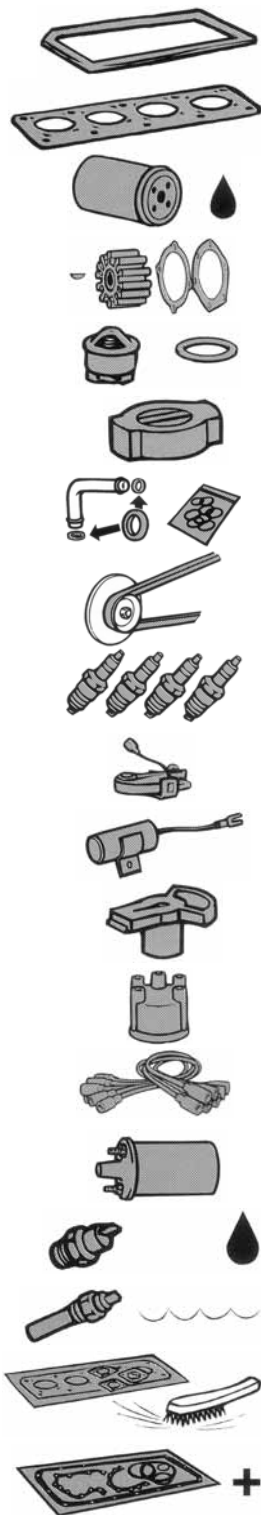
	AQ95A	AQ110	AQ120	BB115A	BB115B
	419678	419678	419678	419678	419678
	419393	9139283	419393	876783	876783
	3517857	3517857	3517857	3517857	3517857
	3586497	3586497	3586497	3586497	3586497
	876097	876097	876097	876097	876097
	806256	806256	806256	806256	806256
	876219	876219	876219	876220	876220
	966891	966891	966891	966891	966891
	875803	875803	875803	875803	875803
	240149	240149	240149	1306169 (5) 243799 (6)	1306169 (5) 243799 (6)
	NLA	NLA	NLA	241710 (5) 834545 (6)	241710 (5) 834545 (6)
	243903	238258 (2) 243903 (3)	243903	243903	243903
	870690	870690	870690	870690 (5) 243797 (6)	870690 (5) 243797 (6)
	875363	875363	875363	875363	875363
	NLA	NLA	NLA	35254 NLA (11)	35254 NLA (11)
	1324750	1324750	1324750	1324750	1324750
	NLA	NLA	NLA	824552	824552
	876338	NLA	876338	876348	876348
	876387	NLA	876387	876342	876342

(1) 75W (2) SN-23306 (3) SN23307- (4)AQ60F Prod. no. 9739 (5) 0231153010/012 (6) 0231178011

Volvo Penta Engines & Sterndrives

Fast Moving Parts

Fast Moving Parts - Engines



	BB115C	MB20A	MB20B	MB20C	AQ115A	AQ115B
Valve Cover Gasket	419678	419678	419678	419678	419678	419678
Head Gasket	9139282	876783	419310	9139282	419310 876783 (3)	9139282
Oil Filter	3517857	3517857	3517857	3517857	3517857	3517857
Impeller Kit	3586497	3586497	3586497	3586497	3586497	3586497
Thermostat Kit	876097	875791	875791	875780	876097	876097
Water Pump Drive	806256	806256	806256	806256	806256	806256
Water Tube O-ring Kit	876220	876219	876219	876219	876220	876220
Belt	966891	966891	966891	966891	966891	966891
Spark plugs	875803	876123	856519	856519	875803	875803
Points	1306169 (1) 243799 (2)	1306169 (1) 243799 (2)	240149 (9) 243799 (10)	240149 (9) 243799 (10)	1306169 (1) 243799 (2)	1306169 (1) 243799 (2)
Condenser	241710 (1) 834545 (2)	241710 (1) 834545 (2)	N/A (9) 834545 (10)	N/A (9) 834545 (10)	241710 (1) 834545 (2)	241710 (1) 834545 (2)
Rotor	243903	243903	238258 (9) 243903 (10)	238258 (9) 243903 (10)	243903	243903
Distributor Cap Stack	870690 (1) 243797 (2)	870690 (1) 243797 (2)	870690 (9) 243797 (10)	870690 (9) 243797 (10)	870690 (1) 243797 (2)	870690 (1) 243797 (2)
Plug Wires	875363	875363	875363	875363	875363	875363
Ignition Coil	35254 N/A (11)	35254 N/A (11)	35254 N/A (11)	35254 N/A (11)	35254 N/A (11)	35254 N/A (11)
Oil Pressure Switch	1324750	1324750	1324750	1324750	1324750	1324750
Water Temp Switch	824552	824552	824552	824552	824552	824552
Valve Grind Gasket Kit	876358	876348	876356	876358	876356	876358
Complete Gasket Kit	876342	876342	876342	876342	876342	876342

(1) 0231153010/012

(2) 0231178011

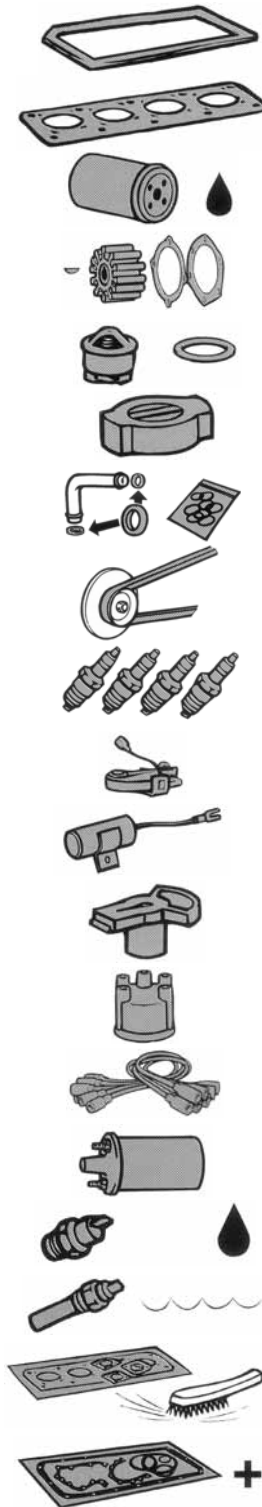
(3) e 8, 4:1

(9) 0231110043

(10) 0231178005

(11) SN-XXXX/120676

Fast Moving Parts - Engines



	AQ130A	AQ130B	AQ130C	AQ130D
Valve Cover Gasket	419678	419678	419678	419678
Head Gasket	419310 876783 (3)	419310 876783 (3)	419310 876783 (3)	9139282
Oil Filter	3517857	3517857	3517857	3517857
Impeller Kit	3586497	3586497	3586497	3586497
Thermostat Kit	876097	876097	876097	876097
Water Pump Drive	806256	806256	806256	806256
Water Tube O-ring Kit	876220	876220	876220	876220
Belt	966891	966891	966891	966891
Spark plugs	875803	875803	875803	875803
Points	1306169 (4) 243799 (5)	1306169 (4) 243799 (5)	1306169 (4) 243799 (5)	1306169 (4) 243799 (5)
Condenser	241710 (4) 834545 (5)	241710 (4) 834545 (5)	241710 (4) 834545 (5)	241710 (4) 834545 (5)
Rotor	243903	243903	243903	243903
Distributor Cap Stack	870690 (4) 243797 (5)	870690 (4) 243797 (5)	870690 (4) 243797 (5)	870690 (4) 243797 (5)
Plug Wires	875363	875363	875363	875363
Ignition Coil	35254 NLA (10)	35254 NLA (10)	35254 NLA (10)	35254 NLA (10)
Oil Pressure Switch	1324750	1324750	1324750	1324750
Water Temp Switch	824552	824552	824552	824552
Valve Grind Gasket Kit	876356	876348	876356	876358
Complete Gasket Kit	876342	876342	876342	876342

(3) e 8, 4:1

(4) 0231153010/012

(5) 0231178011 (10) SN-XXX/120676

Volvo Penta Engines & Sterndrives

Fast Moving Parts

Fast Moving Parts - Engines



	BB165A	BB170A	BB170B	BB170C	AQ165A
Valve Cover Gasket	430039	430039	430039	430039	430039
Head Gasket	9139284 NLA (5)	9139284 NLA (5)	461056 875534 (5)	3855409	9139284 NLA (5)
Oil Filter	3517857	3517857	3517857	3517857	3517857
Impeller Kit	875575	875575	875575	875575	875575
Raw Water Pump	831178	831178	831178	831178	831178
Circulating Pump	831742	831742	831742	831742	831742
Thermostat Kit	875791	875791	875791	875791	875791
Water Pump Drive	831009	831009	831009	831009	831009
Water Tube O-ring Kit	876221	876221	876221	876221	876221
Belt	966694	966694	966694	966694	966694
Spark plugs	875804	875804	875804	875804	875804
Points	241652 (6) 1306169 (7) 243801 (8)	241652 (6) 1306169 (7) 243801 (8)	241652 (6) 1306169 (7) 243801 (8)	241652 (6) 1306169 (7) 243801 (8)	241652 (6) 1306169 (7) 243801 (8)
Condenser	243653 (6,7) 834546 (8)	243653 (6,7) 834546 (8)	243653 (6,7) 834546 (8)	243653 (6,7) 834546 (8)	243653 (6,7) 834546 (8)
Rotor	243903 (6,7) 243657 (8)	243903 (6,7) 243657 (8)	243903 (6,7) 243657 (8)	243903 (6,7) 243657 (8)	243903 (6,7) 243657 (8)
Distributor Cap Stack	241669 (6,7) 243658 (8)	241669 (6,7) 243658 (8)	241669 (6,7) 243658 (8)	241669 (6,7) 243658 (8)	241669 (6,7) 243658 (8)
Plug Wires	875404	875404	875404	875404	875404
Ignition Coil	NLA	NLA	NLA	NLA	NLA
Oil Pressure Switch	1324750	1324750	1324750	1324750	1324750
Water Temp Switch	824552	824552	824552	824552	824552
Valve Grind Gasket Kit	876335	876335	876337	876359	876335
Complete Gasket Kit	876306	876306	876306	876306	876306

(5) e 8, 4:1

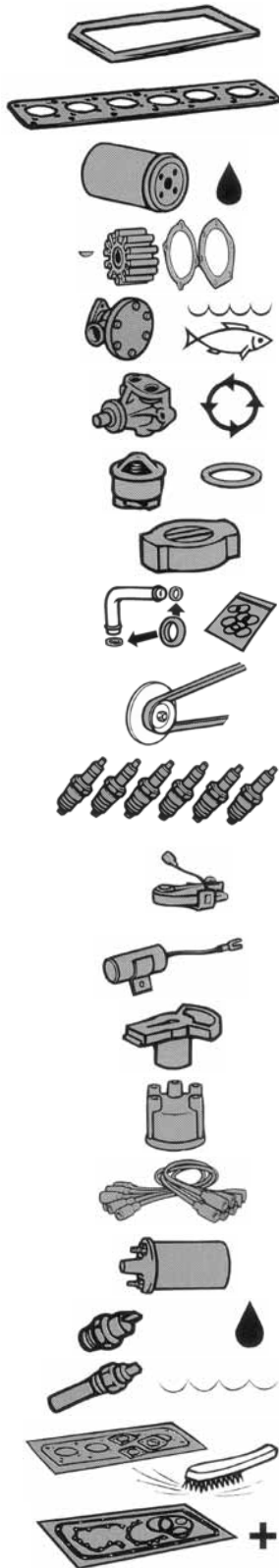
(6) 0231116054/060

(7) 0231121008

(8) 0231311002

(9) SN-XXX/120526

Fast Moving Parts - Engines



	AQ170A	AQ170B	AQ170C
Valve Cover Gasket	430039	430039	430039
Head Gasket	9139284 NLA (5)	461056 NLA (5)	3855409
Oil Filter	3517857	3517857	3517857
Impeller Kit	875575	875575	875575
Raw Water Pump	831178	831178	831178
Circulating Pump	831742	831742	831742
Thermostat Kit	875791	875791	875791
Water Pump Drive	831009	831009	831009
Water Tube O-ring Kit	876221	876221	876221
Belt	966694	966694	966694
Spark plugs	875804	875804	875804
Points	241652 (6) 1306169 (7) 243801 (8)	241652 (6) 1306169 (7) 243801 (8)	241652 (6) 1306169 (7) 243801 (8)
Condenser	243653 (6,7) 834546 (8)	243653 (6,7) 834546 (8)	243653 (6,7) 834546 (8)
Rotor	243903 (6,7) 243657 (8)	243903 (6,7) 243657 (8)	243903 (6,7) 243657 (8)
Distributor Cap Stack	241669 (6,7) 243658 (8)	241669 (6,7) 243658 (8)	241669 (6,7) 243658 (8)
Plug Wires	875404	875404	875404
Ignition Coil	NLA	NLA	NLA
Oil Pressure Switch	1324750	1324750	1324750
Water Temp Switch	824552	824552	824552
Valve Grind Gasket Kit	876335	876337	876359
Complete Gasket Kit	876306	876306	876306

(5) e 8, 4:1

(6) 0231116054/060

(7) 0231121008

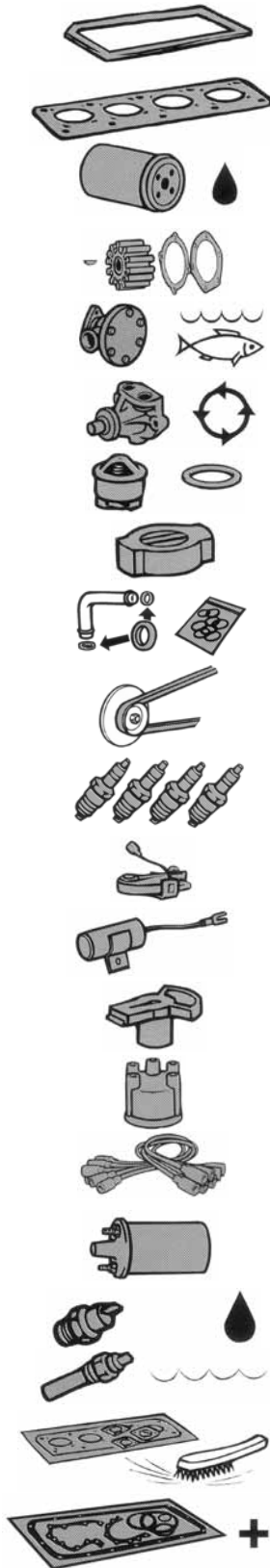
(8) 0231311002

(9) SN-XXX/120526

Volvo Penta Engines & Sterndrives

Fast Moving Parts

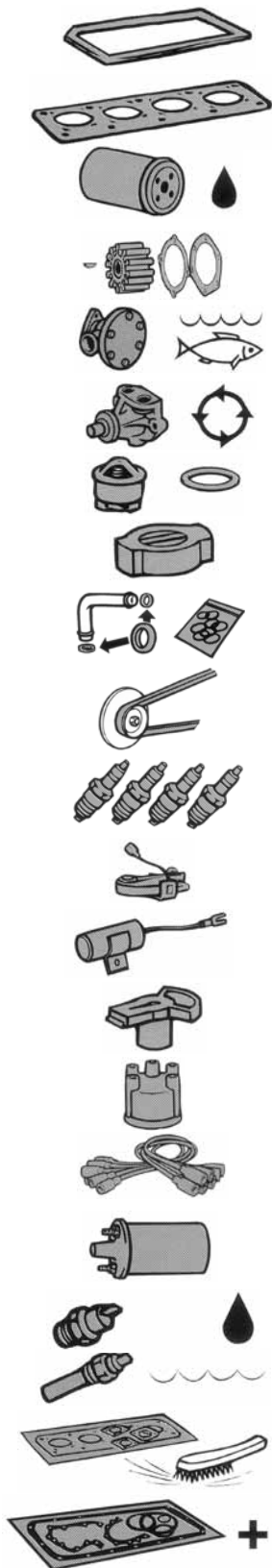
Fast Moving Parts - Engines



	AQ120B	AQ125A	AQ125B	AQ131A AQ131B	AQ131C AQ131D
Valve Cover Gasket	1378909	1378909	1378870	1378870	1378870
Head Gasket	1378645	1378645	1378646	1378646	1378646
Oil Filter	3517857	3517857	3517857	3517857	3517857
Impeller Kit	875575	875575	875575	875575	875575
Raw Water Pump	855578	855578	855578	855578	855578
Circulating Pump	3587508	3587508	3856036	271975	271975
Thermostat Kit	875580	875580	875580	875580	875580
Water Pump Drive	831009	831009	831009	831009	831009
Water Tube O-ring Kit	876222	876222	876223	876222	876222
Belt	966694	966694	966382	966382	966382
Spark plugs	875820	875820	875820	875820	875820
Points	243799	243799	243799	243799	243799
Condenser	841262 (5)	841262	841262	841262	841262
Rotor	243903	243903	243903	243903	243903
Distributor Cap Stack	841263 (5) 243797 (6)	841263	841263	841263	841263
Plug Wires	875571	875571	875571	875571	875571
Ignition Coil	35254	35254	35254	35254	35254
Oil Pressure Switch	3857532	3857532	3857532	3857532	3857532
Water Temp Switch	872069	872069	872069	872069	872069
Valve Grind Gasket Kit	876300	876300	876302	876302	876302
Complete Gasket Kit	876433	876433	876448	876304	876304

(5) 0231178017 (6) 0231178016/018

Fast Moving Parts - Engines



	230A 230B	BB140A	AQ140A	BB145A AQ145A	AQ145B
Valve Cover Gasket	1378870	1378909	1378909	1378909	1378870
Head Gasket	1378646	1378645	1378645	1378646	1378646
Oil Filter	3517857	3517857	3517857	3517857	3517857
Impeller Kit	875575	875575	875575	875575	875575
Raw Water Pump	855578	855578	855578	855578	855578
Circulating Pump	271975	3587508	3587508	3587508	3856036
Thermostat Kit	875580	875580	875580	875580	875580
Water Pump Drive	831009	831009	831009	831009	831009
Water Tube O-ring Kit	876222	876223	876223	876223	876223
Belt	966694	966694	966694	966694	966382
Spark plugs	875820	875820	875820	875820	875820
Points	243799	243799	243799	243799	243799
Condenser	841262	841262 (1)	841262 (1)	841262	841262
Rotor	243903	243903	243903	243903	243903
Distributor Cap Stack	841263	841263 (1) 243797 (2)	841263 (1) 243797 (2)	841263	841263
Plug Wires	875571	875571	875571	875571	875571
Ignition Coil	35254	35254	35254	35254	35254
Oil Pressure Switch	3857532	3857532	3857532	3857532	3857532
Water Temp Switch	872069	872069	872069	872069	872069
Valve Grind Gasket Kit	876302	876300	876300	876301	876302
Complete Gasket Kit	876304	876433	876433	876433	876448

(1) 0231178017 (2) 0231178016/018

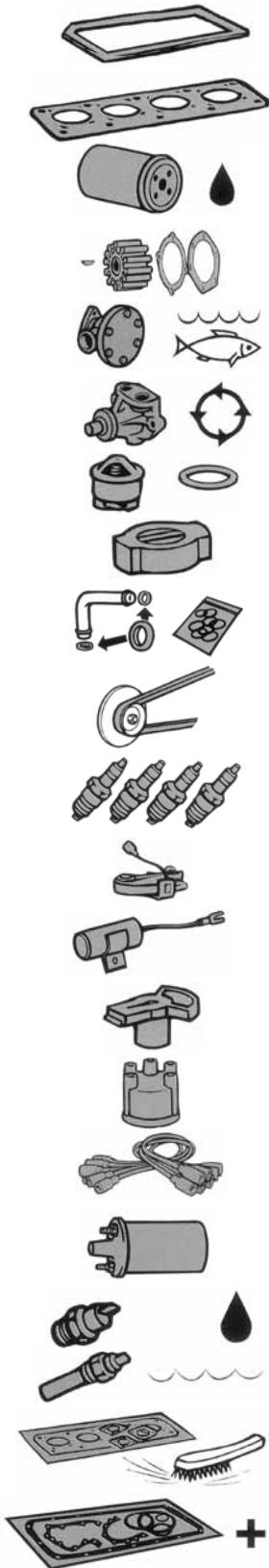
(3)Raw water pump (4)Non-power steering

(5)With power steering

Volvo Penta Engines & Sterndrives

Fast Moving Parts

Fast Moving Parts - Engines

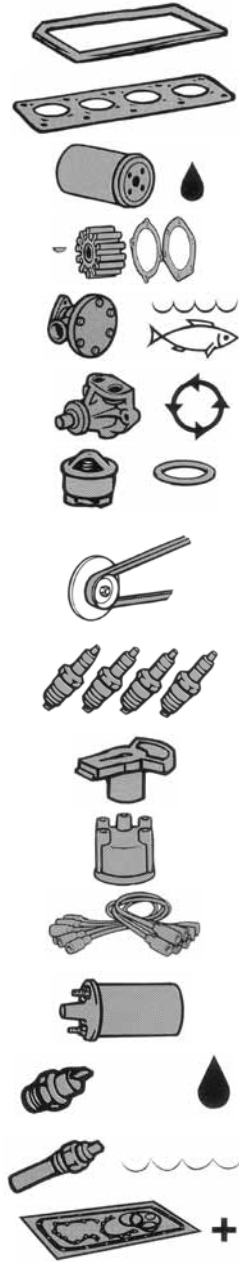


	AQ151A AQ151B	AQ151C 250A	250B	AQ171A	AQ171C 251A
Valve Cover Gasket	1378870	1378870	1378870	1378853	1378853
Head Gasket	1378646	1378646	1378646	1378646	1378646
Oil Filter	3517857	3517857	3517857	3517857	3517857
Impeller Kit	875575	875575	875575	875575	875575
Raw Water Pump	855578	855578	855578	855517	855517
Circulating Pump	271975	271975	271975	271975	271975
Thermostat Kit	875580	875580	875580	875580	875580
Water Pump Drive	831009	831009	831009	831009	831009
Water Tube O-ring Kit	876222	876222	876222	876222	876222
Belt	966382	966382 (151) 966694 (250)	966694	966382	966382 (171) 966694 (251)
Spark plugs	875820	875820	875820	876077	876077
Points	243799	243799	243799	-	-
Condenser	841262	841262	841262	-	-
Rotor	243903	243903	243903	1346787	1346787
Distributor Cap Stack	841263	841263	841263	1346788	1346788
Plug Wires	875571	875571	875571	876078	876078
Ignition Coil	35254	35254	35254	-	-
Oil Pressure Switch	3857532	3857532	3857532	3857532	3857532
Water Temp Switch	872069	872069	872069	872069	872069
Valve Grind Gasket Kit	876302	876302	876302	876303	876303
Complete Gasket Kit	876304	876304	876304	876304	876304

(3)Raw water pump (4)Non-power steering

(5)With power steering

Fast Moving Parts - Engines
















	3.0 GL MD	3.0 GLM -A,B 3.0 GLP -A,B	3.0 GLM -C 3.0 GLP -C	3.0 GLM -D,E 3.0 GLP -D,E	3.0 GS MD,HU
Valve Cover Gasket	3852693	3852693	3852693	3852693	3852693
Head Gasket	3853336	3853336	3853336	3853336	3853336
Oil Filter	835440	835440	835440	835440	835440
Impeller Kit	3854286 3854294 Key	21213660	21213660	21213664	3854286 3854294 Key
Raw Water Pump	3857794	21214599	21214599	21212798	3857794
Circulating Pump	3858340 3853342 Gask	3858340 3853342 Gask	3858340 3853342 Gask	3858340 3853342 Gask	3858340 3853342 Gask
Thermostat Kit	3853799	3853799	3853799	3853799	3853799
Belt	3850268 (3) 3852336 (4) 3853536 (5) 3857835 (9)	3860093 (13) 3860092 (12)	3586324 (13) 3586325 (12)	3586324 (13) 3586325 (12)	3850268 (3) 3852336 (4) 3853536 (5) 3857835 (9)
Spark plugs	3851857	3851857	3851857	3851857	3851857
Rotor	3854261	3854261	3854261	3854261	3854261
Distributor Cap Stack	3854260	3854260	3854260	3854260	3854260
Plug Wires	3888324	3888324	3888324	3888324	3888324
Ignition Coil	3854002	3854002	3854002	3854002	3854002
Oil Pressure Switch	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual
Water Temp Switch	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual
Complete Gasket Kit	-	3856729 (10) 3856730 (11)	3856729 (10) 3856730 (11)	3856729 (10) 3856730 (11)	3856729 (10) 3856730 (11)

(3)Raw water pump (4)Non-power steering (5)With power steering (Std) (9) Power steering (10) Gasket kit - upper engine
 (11) Gasket kit - lower engine (12)Serpentine, power steering (13) Serpentine, manual steering

Volvo Penta Engines & Sterndrives















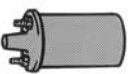




Fast Moving Parts

Fast Moving Parts - Engines

	3.0 GS NC,LK,BY,WTR	3.0 GS WTS,EF -A,B,C
	3852693	3852693
	3853336	3853336
	835440	835440
	3862281	21213660
	3857794	21214599
	3858340 3853342 Gask	3858340 3853342 Gask
	3853799	3853799
	3850268 (3) 3852336 (4) 3853536 (5) 3857835 (9)	3860093 (13) 3860092 (12)
	3851857	3851857
	3854261	3854261
	3854260	3854260
	3888324	3888324
	3854002	3854002
	3857532 872064 Dual	3857532 872064 Dual
	3852029 872068 Dual	3852029 872068 Dual
	3856729 (10) 3856730 (11)	3856729 (10) 3856730 (11)

(3)Raw water pump (4)Non-power steering (5)With power steering (Std) (9) Power steering (10) Gasket kit - upper engine
(11) Gasket kit - lower engine (12)Serpentine, power steering (13) Serpentine, manual steering

Fast Moving Parts - Engines

	AQ175A	AQ205A	430A 430B	431A 431B	432A 434A
	-	3854942	3854942	3854942	3854942
	3854299	3854299	3854299	3854299	3854299
	841750	841750	841750	841750	841750
	3862228	876120 3862281	3862281 (<99) 3862567 (99 & up)	876120 (431A) 3862281 (431A) 3862281 (431B)	3862281
	857451 948324	857451 948324	857451 948324	857451 948324	857451
	3853850	3853850	3853850	3853850	3853850
	876305	876305	876305	876305	876305
	978750	978750	978750	978750	967122
	3851859	3851859	3851859	3851859	3851859
	835705	-	-	-	-
	835704	-	-	-	-
	3853801	3853801	3853801	3853801	3854311
	841926	841926	841926	841926	3854331
	NLA	NLA	NLA	NLA	3888325
	835998	857409 857504	857409 857504	857409 857504	857361
	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual
	872067 8872068 Dual	872067 8872068 Dual	872067 872068 Dual	872067 872068 Dual	872067 872068 Dual
	-	NLA	NLA	NLA	NLA
	875728	876154	876154	876154	876154

















(6)Raw water pump (7)Non-power steering

(8)With power steering

Volvo Penta Engines & Sterndrives















Fast Moving Parts

Fast Moving Parts - Engines

	4.3 GL, GS MD,HU,NC	4.3 GL, GS LK,BY,WT,EF	4.3 GL -A,B,C,D	4.3 GL -E,EF	4.3 GL -G,GF
	3854942	3854942	3854942	3854942	3854942
	3854299	3854299	3854299	3854299	3854299
	841750	841750	841750	835440	835440
	3854286 (MD) 3862281 (HU,NC)	3862281 (LK,BY) 21213660 (WT,EF)	21213660	21213664	21213664
	3858847 (MD) 3857794 (10)	3857794 (LK,BY) 21214596 (WT,EF)	21214596	21215090	21212799
	3853850	3853850	3853850	3853850	3853850
	3856961	3856961	3856961	3587597 (E) 3831426 (EF)	3587597 (G) 3831426 (GF)
	3852336 (2,9,MD,HU) 978457 (2,10,MD,HU) 3852464 (4) 3852504 (3,9,MD,HU) 978454 (3,10,MD,HU)	978457 (2,LK,BY) 978547 (3,LK,BY) 3852464 (4)	978547 (3) 3852464 (4)	978547 (3) 3852464 (4)	3889124 (11)
	3851859 (9, MD, HU) 3856759 (10, MD, HU)	3856759	3858997	3858997	3858997
	3854311	3854311	3854311	3854311	3854311
	3854331	3854331	3854331	3854331	3854331
	3888325	3888325	3888325	3888325	3888325
	3862176	3862176	3862176	3862176	3862176
	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual
	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual
	-	-	-	-	-

(2) Raw water pump (3) Alternator (4) Power steering (9) NC models PNCA, PNCM, JNCS, PNCACE, PNCMCE
 (10) NC models PNCA, JNCC, PNCS, PNCBCE, PNCSCCE (11) Serpentine

Fast Moving Parts - Engines








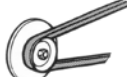




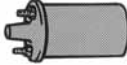



	4.3 Gi HU,NC,LK,BY,WT	4.3 Gi EF	4.3 GXi-A	4.3 GXi,OSi -B, C, D, E
	3854942	3854942	3854942	3854942
	3854299	3854299	3854299	3854299
	841750	841750	3850599	3850599
	3862281	21213660	21213660	21213660
	3858847 (9, HU) 3857794 (10, LK, BY) 21214596 (WT)	21214599	21214599	21214599
	3853850	3853850	3853850	3853850
	3856961	3856961	3856961	3856961 (B) 3587597 (C, D, E)
	3852336 (2, 9, HU) 978454 (2, 10, LK, BY) 3853368 (3) 3852464 (4)	3860086 (11)	3860086 (11)	3860086 (11, B, C, D) 3586326 (11, E)
	3851859 (9, HU) 3857650 (10, LK, BY, WT)	3856759	3858997	3858997
	3854311	3854311	3854311	3858977
	3854331	3854331	3854331	3859019
	3888325	3888325	3888325	3888327
	3862176	3862176	3862176	3861985
	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual
	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual
	-	-	-	3859001

(2) Raw water pump (3) Alternator (4) Power steering (9) NC models PNCA, PNCM, JNCS, PNCACE, PNCMCE
 (10) NC models PNCB, JNCC, PNCS, PNCBCE, PNCSCCE (11) Serpentine

Volvo Penta Engines & Sterndrives






Fast Moving Parts

Fast Moving Parts - Engines

	4.3 GXi,OSi -BF, CF, DF, EF	4.3 GXi,OSi -F, G	4.3 GXi,OSi -FF, GF	
	Valve Cover Gasket	3854942	3854942	3854942
	Head Gasket	3854299	3854299	3854299
	Oil Filter	3850599	835440	835440
	Impeller Kit	21213660	21213664	21213664
	Raw Water Pump	21214599	21212799	21212799
	Circulating Pump	3853850	3853850	3853850
	Thermostat Kit	3831426	3587597	3831426
	Belt	3860086 (11,BF,CF,DF) 3586326 (11,EF)	3889124	3889124
	Spark plugs	3858997	3858997	3858997
	Rotor	3858977	3858977	3858977
	Distributor Cap Stack	3859019	3859019	3859019
	Plug Wires	3888327	3888327	3888327
	Ignition Coil	3861985	3861985	3861985
	Oil Pressure Switch	3857532 872064 Dual		
	Water Temp Switch	3852029 872068 Dual		
	Complete Gasket Kit	3859001	3859001	3859001

(2) Raw water pump (3) Alternator (4) Power steering (9) NC models PNCA, PNCM, JNCS, PNCACE, PNCMCE
 (10) NC models PNCB, JNCC, PNCS, PNCBCE, PNCSCCE (11) Serpentine

Fast Moving Parts - Engines

	AQ190A	AQ200B AQ200C	AQ200D	AQ200F	AQ211A	AQ225B AQ225C
	NLA	835096	855590	855590	3852687	835096
	NLA	3853380	3853380	3853380	3853380	3853380
	835779	835440	835440	835440	835440	835440
	835874	3854286	3862281 W=31mm 876120 W=50mm	3862281	3862281	3854286
	NLA	-	857451 948324	857451 948324	857451 948324	-
	NLA	3853850	3853850	3853850	3853850	3853850
	876305	876305	876305	876305	876305	876305
	966381	978750 (2) NLA (3)	978750	978750	978750	978750 (2) NLA (3)
	3851861	3851861	3851861	3851861	3851861	3851861
	835705	835304 (4) 835705 (5)	835705	835705	835705	835304 (4) 835705 (5)
	835704	835308 (4) 835704 (5)	835704	835704	835704	835308 (6) 835704 (7)
	834975	841243 (4) 3853801 (5)	834975 (8) 3853801 (9)	834975 (8) 3853801 (9)	3853801	841243 (6) 3853801 (7)
	835702	3853815	835702 (8) 3853815 (9)	3853815	3853815	-
	-	-	-	-	-	841244
	3857166	3857166	3857166	3857166	3857166	3857166
	835696	835998	835998	835998	835998	835998
	3857532	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	1324750 (B) 3857532 872064 Dual
	NLA	872067 872068 Dual	872067 872068 Dual	872067 872068 Dual	872067 872068 Dual	824552 (B) 872067 872068 Dual
	NLA	-	876016	NLA	876102	-
	NLA	NLA	876419	876102	876102	NLA

(2)Alternator

(3)Raw water pump

(4)Distributor cap flat

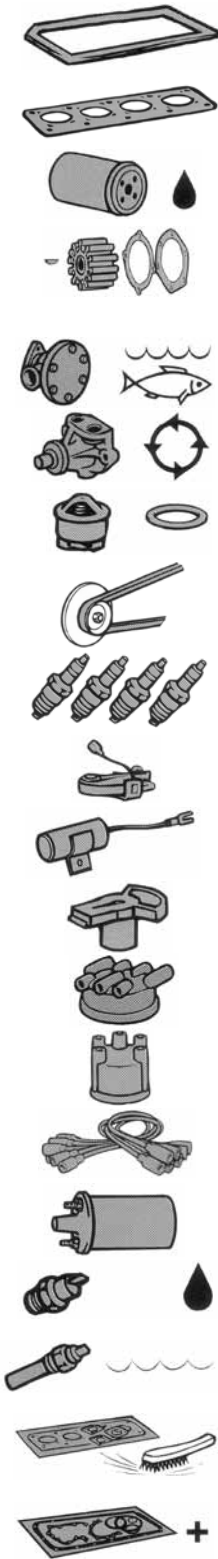
(5)Distributor cap stack

(8)SN-20459

(9)SN-20460

Volvo Penta Engines & Sterndrives

Fast Moving Parts



	AQ225D AQ225E AQ225F	BB225A BB225B BB225C	AQ231A AQ231B BB231A	AQ240A	AQ255A
Valve Cover Gasket	855590	855590	3852687	NLA	835096
Head Gasket	3853380	3853380	3853380	NLA	3853380
Oil Filter	835440	835440	835440	835779	835440
Impeller Kit	876120	3862281 31mm 876120 50mm	3862281 876120 (BB231A)	835874	3854286
Raw Water Pump	857451 948324	857451 948324	857451 948324	NLA	-
Circulating Pump	3853850	3853850 872068	3853850	NLA	3853850
Thermostat Kit	876305	876305	876305	876305	876305
Belt	978750	967122 1175 mm 978750 1200 mm 978750 BB225C	978750	966381	978750
Spark plugs	3851861	3851861	3851861	3851861	3851861
Points	835705	835705	835705	835705	835304
Condenser	835704	835704	835704	835704	835308
Rotor	834975 (8) 3853801 (9)	3853801	3853801	834975	841243
Distributor Cap Flat	-	-	-	-	841244
Distributor Cap Stack	835702 (8) 3853815 (9)	3853815	3853815	835702	-
Plug Wires	3857166	3857166	3857166	3857166	3857166
Ignition Coil	835998	835998	835998	835696	835998
Oil Pressure Switch	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532	3857532 872064 Dual
Water Temp Switch	872067 872068 Dual	872067 872068 Dual	872067 872068 Dual	872067	872067 872068 Dual
Valve Grind Gasket Kit	876016 (D) NLA (E,F)	876016	876102	NLA	876016
Complete Gasket Kit	876419 (D) 876102 (E,F)	876419	876102	NLA	876419

(4)Alternator

(5)Raw water pump


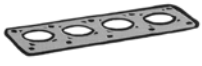


















(4)Distributor cap flat

(5)Distributor cap stack

(8)SN-20459

(9)SN-20460

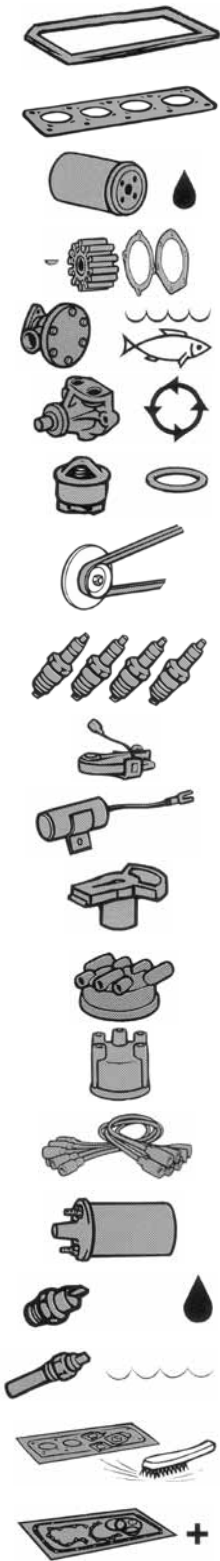
Fast Moving Parts - Engines

	AQ255B	AQ260A AQ260B	BB260A	BB260B BB260C
	Valve Cover Gasket	835096	855590	855590
	Head Gasket	3853380	3853380	3853380
	Oil Filter	835440	835440	835440
	Impeller Kit	3862281 31mm 876120 50mm	3862281 31mm 876120 50mm 876120 AQ260B	3862281 31mm 876120 50mm
	Raw Water Pump	857451 948324	857451 948324	857451 948324
	Circulating Pump	3853850	3853850	3853850
	Thermostat Kit	876305	876305	876305
	Belt	978750	978750	967122 1175mm 978750 1200mm 978750 BB260C
	Spark plugs	3851861	3851861	3851861
	Points	835705	835705	835705
	Condenser	835704	835704	835704
	Rotor	834975 SN-20459 3853801 SN-20460	834975 SN-20459 3853801 SN-20460 3853801 AQ260B	3853801
	Distributor Cap Flat	-	-	-
	Distributor Cap Stack	835702 SN-20459 3853815 SN-20460	835702 SN-20459 3853815 SN-20460 3853815 AQ260B	3853815
	Plug Wires	3857166	3857166	3857166
	Ignition Coil	835998	835998	835998
	Oil Pressure Switch	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual
	Water Temp Switch	872067 872068 Dual	872067 872068 Dual	872067 872068 Dual
	Valve Grind Gasket Kit	876016	876016 AQ260A NLA AQ260B	876016
	Complete Gasket Kit	876419	876419 AQ260A 876102 AQ260B	876419

Volvo Penta Engines & Sterndrives


















Fast Moving Parts

Fast Moving Parts - Engines



	BB261A	AQ271A AQ271B	AQ271C AQ271D	AQ280A AQ290A	AQ311A AQ311B
Valve Cover Gasket	3852687	855590	3852687	855590	855590 AQ311A 856091 AQ311B
Head Gasket	3853380	3853380	3853380	3853380	3853380
Oil Filter	835440	835440	835440	835440	835440
Impeller Kit	3862281	876120 50mm 3862281 31mm	876120 50mm 3862281 31mm	876120 50mm 3862281 31mm	876120 50mm 3862281 31mm
Raw Water Pump	857451 948324	857451 948324	857451 948324	857451 948324	857451 948324
Circulating Pump	3853850	3853850	3853850	3853850	3853850
Thermostat Kit	876305	876305	876305	876305	876305
Belt	978750	978750	978750	978750	978750
Spark plugs	3851861	3851861	3851861	3851861	3851861
Points	835705	-	-	NLA	-
Condenser	835704	-	-	835704	-
Rotor	3853801	3853801	3853801	834975 SN-20459 3853801 SN-20460	3853801
Distributor Cap Flat	-	-	-	-	-
Distributor Cap Stack	3853815	3853815	3853815	835702 SN-20459 3853815 SN-20460	3853815
Plug Wires	3857166	3857166	3857166	3857166	3857166
Ignition Coil	835998	857409 857504	857409 857504	835998	857409 857504
Oil Pressure Switch	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual
Water Temp Switch	872067 872068 Dual	872067 872068 Dual	872067 872068 Dual	872067 872068 Dual	872067 872068 Dual
Valve Grind Gasket Kit	NLA	NLA	NLA	876016	NLA
Complete Gasket Kit	876102	876102	876102	876419	876102

Fast Moving Parts - Engines

	500A,B 501A,B	570A 571A 572A	5.0 FL	5.0 Fi
	3852687	856091 571A 3852687 570A, 572A	3852818	3852818
	3853380	3853380	3853732	3853732
	835440	835440	835779	835779
	3862281	876120 50mm 3862281 31mm	3854286 MD 3862281 HU, NC	3854286 MD 3862281 HU, NC
	857451 948324	857451 948324	3858847 MD 3851995 HU, NC	3858847 MD 3851995 HU, NC
	3853850	3853850	3853796	3853796
	876305	876305	3856961	3856961
	978750	978750	3852348 (3) 3858462 (4) 3853713 (5)	3852348 (3) 3858462 (4) 3853713 (5)
	3851861	3851861	3851861	3851857
	3853801	3853801	3853801	N/A
	3853815	3853815	3853815	N/A
	3857166	3857166	3851818	N/A
	857409 857504	857409	3852217	N/A
	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual
	872067 872068 Dual	872067 872068 Dual	3853787 N/A Dual	3853787 N/A Dual
	N/A		-	-
	876102	3856153 (6) 3858124 (7)	-	-

(3)Raw water pump (4)Non-power steering

(5)With power steering

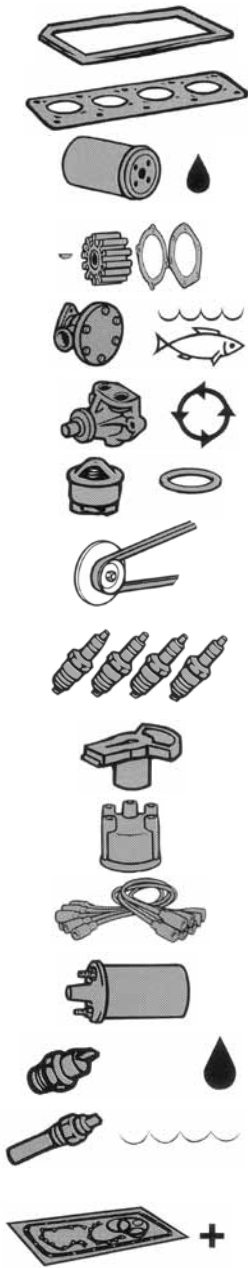
(6)Lower engine gasket kit

(7) Upper engine gasket kit

Volvo Penta Engines & Sterndrives

Fast Moving Parts

Fast Moving Parts - Engines



	5.0 GL BY	5.0 GL WT, EF	5.0 GL-A	5.0 GL -B,C,D,E	5.0 GL -F,FF
Valve Cover Gasket	3852687	3852687	3852687	3852687	3852687
Head Gasket	3853380	3853380	3853380	3853380	3853380
Oil Filter	3850559	3850559	3850559	3850559	835440
Impeller Kit	3862281	21213660	21213660	21213660	21213664
Raw Water Pump	3857794	21214596	21214596	21214596	21215090
Circulating Pump	3853850	3853850	3853850	3853850	3853850
Thermostat Kit	3856961	3856961	3856961	3857597	3857597 (F) 3831426 (FF)
Belt	978750 (3) 3852464 (4) 978547 (5)	3852464 (4) 978547 (5)	3852464 (4) 978547 (5)	3852464 (4) 978547 (5)	3852464 (4) 978547 (5)
Spark plugs	3851857	3851857	3851857	3858996	3858996
Rotor	3853801	3853801	3853801	3854549	3854549
Distributor Cap Stack	3853815	3853815	3853815	3854548	3854548
Plug Wires	3857166	3857166	3857166	3888326	3888326
Ignition Coil	3852217	3852217	3852217	3862167	3862167
Oil Pressure Switch	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual
Water Temp Switch	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual
Complete Gasket Kit	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)

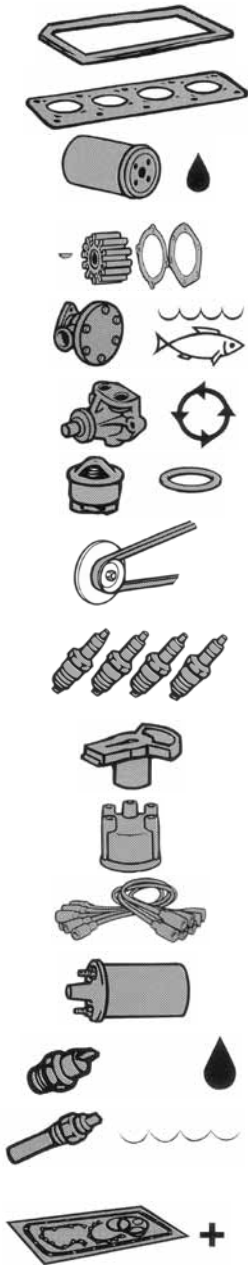
(3)Raw water pump (4)Non-power steering

(5)With power steering

(6)Lower engine gasket kit

(7) Upper engine gasket kit

Fast Moving Parts - Engines



	5.0 GL -G,GF,H,HF	5.0 Gi BY	5.0 Gi WT	5.0 Gi EF	5.0 GXi-A
Valve Cover Gasket	3852687	3852687	3852687	3852687	3852687
Head Gasket	3853380	3853380	3853380	3853380	3853380
Oil Filter	835440	3850559	3850559	3850559	3850559
Impeller Kit	21213664	3862281	21213660	21213660	21213660
Raw Water Pump	21212799	3857794	21214596	21214599	21214599
Circulating Pump	3853850	3853850	3853850	3853850	3853850
Thermostat Kit	3857597 (G,H) 3831426 (GF,HF)	3856961	3856961	3856961	3856961
Belt	3860086 (2)	978750 (3) 3852464 (4) 978547 (5)	978750 (3) 3852464 (4) 978547 (5)	3860086 (2)	3860086 (2)
Spark plugs	3858996	3851857	3851857	3851857	3858996
Rotor	3854549	3854549	3853801	3854549	3854549
Distributor Cap Stack	3854548	3854548	3853815	3854548	3854548
Plug Wires	3888326	3888326	3857166	3888326	3888326
Ignition Coil	3862167	3854002	3854002	3854002	3854002
Oil Pressure Switch	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual
Water Temp Switch	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual
Complete Gasket Kit	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)

(2) Serpentine (3)Raw water pump (4)Non-power steering (5)With power steering
 (6)Lower engine gasket kit (7) Upper engine gasket kit

Volvo Penta Engines & Sterndrives

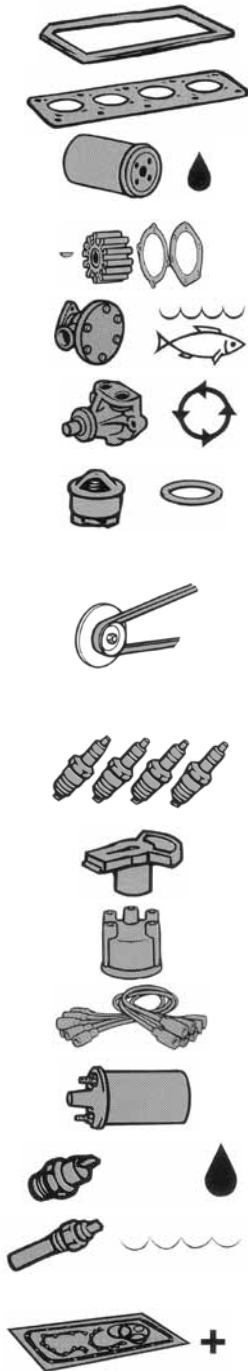
Fast Moving Parts

Fast Moving Parts - Engines

	5.0 GXi, OSi -B,C,D,E -BF,CF,DF,EF	5.0GXi, OSi -F,G,FF,GF	5.7 GL MD, NC, LK	5.7 GL-A
	3852687	3852687	3852687	3852687
	3853380	3853380	3853380	3853380
	3850559	835440	3850559	3850559
	21213660	21213664	3854286 (MD) 3862281 (NC,LK)	21213660
	21214599	21212799	3858847 (8) 3857794 (9)	21214596
	3853850	3853850	3853850	3853850
	3856961 (B) 3587597 (C,D,E) 3831426 (BF,CF,DF,EF)	3587597 (F,G) 3831426 (FF,GF)	3856961	3856961
	3860086 (2,B,C,D) 3586326 (2,E)	3889124 (2)	3850286 (2,MD) 978454 (2, NC) 978457 (2, LK) 3852464 (3) 3853368 (4,MD,NC) 978547 (4,LK)	3852464 (3) 978547 (4)
	3858996	3858996	3851861	3858996
	3858977	3858977	3853801	3853801
	3858975	3858975	3853815	3853815
	3888328	3888328	3857166	3857166
	3861985	3861985	3852217	3852217
	3857532 872064 Dual	-	3857532 872064 Dual	3857532 872064 Dual
	3852029 872068 Dual	-	3852029 872068 Dual	3852029 872068 Dual
	3859003	3859003	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)

(2) Serpentine (3)Raw water pump (4)Non-power steering (5)With power steering (6)Lower engine gasket kit
 (7) Upper engine gasket kit (8) Pulley D=165mm (9) Pulley D=114mm

Fast Moving Parts - Engines







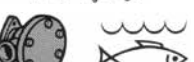











	5.7 GL -B,C,D,E	5.7Gi MD	5.7 Gi NC,LK 5.7 GLi LK	5.7 Gi-A
Valve Cover Gasket	3852687	3852687	3852687	3852687
Head Gasket	3853380	3853380	3853380	3853380
Oil Filter	3850559	3850559	3850559	3850559
Impeller Kit	21213660	3854286	3862281	21213660
Raw Water Pump	21214596	3858847	3858847 (8) 3857794 (9)	21214599
Circulating Pump	3853850	3853850	3853850	3853850
Thermostat Kit	3856961 (B) 3587597 (C,D,E)	3856961	3856961	3856961
Belt	3852464 (3) 978547 (4)	3852336 (2) 3852464 (3) 3853368 (4)	3852336 (2,NC) 978454 (2, NC) 978457 (2, LK) 3852464 (3) 3853368 (4,NC) 978547 (4,LK)	3860086 (2,10) 3861500 (2,11)
Spark plugs	3858996	3858996	3851861	3858996
Rotor	3854549	3854549	3854549	3854549
Distributor Cap Stack	3854548	3854548	3853815 (A) 3854548 (B,C,D,E)	3854548
Plug Wires	3888326	3888326	3888326	3888326
Ignition Coil	3862167	3854002	3854002	3854002
Oil Pressure Switch	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual
Water Temp Switch	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual
Complete Gasket Kit	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)

(2) Serpentine (3)Raw water pump (4)Non-power steering (5)With power steering (6)lower engine gasket kit
 (7) Upper engine gasket kit (8) Pulley D=165mm (9) Pulley D=114mm (10) Sterndrive (11) Inboard

Volvo Penta Engines & Sterndrives





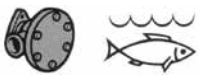











Fast Moving Parts

Fast Moving Parts - Engines

	5.7 Gi -B,C,D -BF,CF,DF	5.7 Gi -E,EF	5.7 Gi -F,G -FF,GF	5.7 GS LK	5.7 GS BY
	3852687	3852687	3852687	3852687	3852687
	3853380	3853380	3853380	3853380	3853380
	3850559	3850559	835440	3850559	3850559
	21213660	21213660	21213664	3862281	3862281
	21214599	21214599	21212799	3857794	3857794
	3853850	3853850	3853850	3853850	3853850
	3856961 (B) 3587597 (C,D) 3831426 (BF,CF,DF)	3587597 (E) 3831426 (EF)	3587597 (F,G) 3831426 (FF,GF)	3856961	3856961
	3860086 (2, 10) 3861500 (2, 11)	3889124 (10) 3889127 (11)	3889124 (10) 3889127 (11)	978457 (2) 3852464 (3) 978547 (4)	978457 (2) 3852464 (3) 978547 (4)
	3858996	3858996	3858996	3851857	3851857
	3858977	3858977	3858977	3853801	3853801
	3858975	3858975	3858975	3853815	3853815
	3888328	3888328	3888328	3857166	3857166
	3861985	3861985	3861985	3852217	3852217
	3857532 872064 Dual	3857532 872064 Dual	-	3857532 872064 Dual	3857532 872064 Dual
	3852029 872068 Dual	3852029 872068 Dual	-	3852029 872068 Dual	3852029 872068 Dual
	3859003	3859003	3859003	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)

(2) Serpentine (3) Raw water pump (4) Non-power steering (5) With power steering (6) Lower engine gasket kit
 (7) Upper engine gasket kit (8) Pulley D=165mm (9) Pulley D=114mm (10) Sterndrive (11) Inboard

Fast Moving Parts - Engines

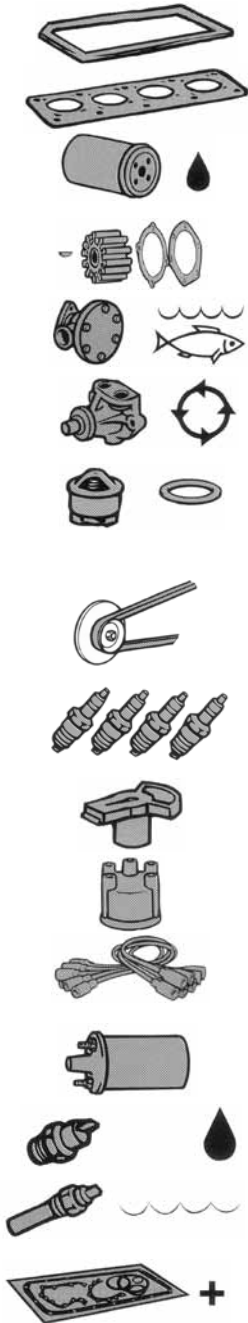
	5.7 GS WT,EF	5.7GSi LK	5.7 GSi BY,WT	5.7 GSi EF 5.7 GXi -A,B	5.7 GXi -C,D,E,F -CF,DF,EF,FF
	3852687	3852687	3852687	3852687	3852687
	3853380	3853380	3853380	3853380	3853380
	3850559	3850559	3850559	3850559	3850559
	21213660	3862281	3862281 (BY) 21213660 (WT)	21213660	21213660
	21214596	3857794	3857794 (BY) 21214599 (WT)	21214599	21214599
	3853850	3853850	3853850	3853850	3853850
	3856961	3856961	3856961	3856961	3856961 (B) 3587597 (C,D,E) 3831426 (BF,CF,DF,EF)
	3852464 (3) 978547 (4)	978457 (2) 3852464 (3) 978547 (4)	978457 (2,BY) 3852464 (3) 978547 (4)	3860086 (2,10) 3861500 (2,11)	3860086 (2,10,C,D,E) 3861500 (2,11,C,D,E) 3586326 (2,10,F) 3586327 (2,11,F)
	3851857	3851857	3851857	3858996	3858996
	3853801	3854549	3854549	3854549	3858977
	3853815	3854548	3854548	3854548	3858975
	3857166	3888326	3888326	3888326	3888328
	3852217	3854002	3854002	3854002	3861985
	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	-
	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	-
	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)	3856153 (6) 3858124 (7)	3859003

(2) Serpentine (3)Raw water pump (4)Non-power steering (5)With power steering (6)Lower engine gasket kit
 (7) Upper engine gasket kit (8) Pulley D=165mm (9) Pulley D=114mm (10) Sterndrive (11) Inboard

Volvo Penta Engines & Sterndrives

Fast Moving Parts


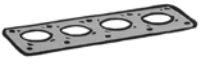















Fast Moving Parts - Engines



	5.7 GXi -G,H -GF,HF	5.7 OSi, OSXi -A,B,C,D -AF,BF,CF,DF	5.7 OSi, OSXi -E,G -EF,GF	5.8 FL	5.8 Fi 5.8 FSi
Valve Cover Gasket	3852687	3852687	3852687	3852818	3852818
Head Gasket	3853380	3853380	3853380	3853732	3853732
Oil Filter	835440	3850559	835440	835779	835779
Impeller Kit	21213664	21213660	21213664	3854286 MD 3862281 HU,NC	3854286 MD 3862281 HU,NC
Raw Water Pump	21212799	21214599	21212799	3858847 MD 3851995 HU,NC	3858847 MD 3851995 HU,NC
Circulating Pump	3853850	3853850	3853850	3853796	3853796
Thermostat Kit	3587597 (G,H) 3831426 (GF,HF)	3856961 (C) 3587597 (D,E,F) 3831426 (CF,DF,EF,FF)	3587597 (E,G) 3831426 (EF,GF)	3856961	3856961
Belt	3889124 (2, 10) 3889127 (2, 11)	3860086 (2, 10) 3861500 (2, 11)	3889124 (2)	3852348 (3) 3858462 (4) 3853713 (5)	3852348 (3) 3858462 (4) 3853713 (5)
Spark plugs	3858996	3858996	3858996	3851861	3851868
Rotor	3858977	3858977	3858977	3853801	N/A
Distributor Cap Stack	3858975	3858975	3858975	3853815	N/A
Plug Wires	3888328	3888328	3888328	3851818	N/A
Ignition Coil	3861985	3861985	3861985	3852217	N/A
Oil Pressure Switch	-	-	-	3857532 872064 Dual	3857532 872064 Dual
Water Temp Switch	-	-	-	3853787 N/A Dual	3853787 N/A Dual
Complete Gasket Kit	3859003	3859003	3859003	-	-

- (2) Serpentine (3)Raw water pump (4)Non-power steering (5)With power steering (6)Lower engine gasket kit
 (7) Upper engine gasket kit (8) Pulley D=165mm (9) Pulley D=114mm (10) Sterndrive (11) Inboard

Fast Moving Parts - Engines














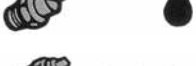


	740A	740B	7.4 GL	7.4 Gi 7.4 GSi DPX385	8.2 GL
	856626	3853513	3853513	3853513	3853513
	856575	3853511	3853511	3853511	3853587
	835440	835440	3850559	3850559	3850559
	876120	876120	3854286 MD 3862281 HU, NC	3862281	3854286
	3860703	3860703	3858847 MD, HU 3857794 LK	3858847 MD, HU 3857794 LK 3812698 WT,DPX 3812694 EF	3858847
	856609	856609	3855991	3855991	3855991
	876305	876305	3853983 (4)	3853983 (4)	3853983 (4)
	967191	967191	3850430 (1) 978454 (5) 3852607 (2) 3853368 (3)	3850430 (1) 978454 (5) 3854643 (2) 3853368 (3) 3850087 (6,EF)	978454 (1) 3852607 (2) 3853368 (3) 3850430 (1,9)
	3851861	3851861	3851861	3851861 GI, MD-LK 3851857 GI, BY-EF 3851861 GSi,DPX	3851861
	3853801	3853801	3853801	3854549	3853801
	3853815	3853815	3853815	3854548	3853815
	3857168	3857168	3857168	3888326	3857168
	857409 857504	857409 857504	3852217	3854002	3852217
	3857532 872064 Dual	3857532 872064 Dual	3857532 876064 Dual	3857532 876064 Dual	3857532 876064 Dual
	872067 872068 Dual	872067 872068 Dual	3852029 872068 Dual	3852029 872068 Dual	3852029 872068 Dual
	876213	876577	-	3856873 MD-LK 3856874 Gi MD-LK 3857710 Gi BY,WT 3856875 GSi BY,WT	-
	876214	NLA	-	3856878 (7) 3856877 (8)	3856878

(1)Raw water pump (2)Non-power steering (3)With power steering (4) To make kit, add 3852071 seal & 3852111 gasket
 (5) Models INCCCE, PNCB, PNCBCE, PNCS, PNCSCE, XNCM (6) Serpentine (7) Gasket kit lower engine (8) Gasket kit upper engine
 (9) Models PNCA, PNCM

Volvo Penta Engines & Sterndrives








Fast Moving Parts

Fast Moving Parts - Engines

	8.2 GSi DPX415	8.1 Gi-A 8.1GSi-A	8.1Gi-B,BF 8.1GXi-A,AF	8.1Gi-C, -CF,D,DF,E,EF,F,FF 8.1GXi-B,BF,C,CF,D,DF,E,EF
	Valve Cover Gasket 3853513	3861287	3861287	3861287
	Head Gasket 3853587	3861283 (10) 3861284 (11)	3861283 (10) 3861284 (11)	3861283 (10) 3861284 (11)
	Oil Filter 3850559	3850559	3850559	835440
	Impeller Kit 3862281 HUBY 21213660 WT	21213660	21213660	21213660
	Raw Water Pump 3858874 (5,HU) 3857794 (5,LK,BY) 3812698 WT,DPX 3812694 EF	21214601	21214601	21214601
	Circulating Pump 3855991	3861341	3861341	3861341
	Thermostat Kit 3853983	3853983	3853983 A, B 3831426 AF, BF	3853983 B, C, D, E 3831426 BF, CF, DF, EF
	Belt 3850430 (1,9) 978454 (5,LK,BY,WT) 3854643 (1,2,LK-WT) 3853368 (3) 3850087 (6,EF)	21132390 (12) 3861501 (13)	21132390 (12) 3861501 (13)	3862614 (12) 3862615 (13)
	Spark plugs 3851861	3861326 (Needs 8)	3861326 (Needs 8)	3861326 (Needs 8)
	Rotor 3854549	-	-	-
	Distributor Cap Stack 3854548	-	-	-
	Plug Wires 3857169	3861295	3861295	3861295
	Ignition Coil 3854002	3861267 (Needs 8)	3861267 (Needs 8)	3859078 (Needs 8)
	Oil Pressure Switch 3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual	3857532 872064 Dual
	Water Temp Switch 3852029 872068 Dual	3852029 872070 Dual	3852029 872070 Dual	3852029 872070 Dual
	Complete Gasket Kit 3856878	3861413 Upper 3861414 Complete	3861413 Upper 3861414 Complete	3861413 Upper 3861414 Complete

(1)Raw water pump (2)Non-power steering (3)With power steering (4) To make kit, add 3852071 seal & 3852111 gasket
 (5) Models INCCCE, PNCB, PNCBCE, PNCS, PNCSCE, XNCM (6) Serpentine (7) Gasket kit lower engine (8) Gasket kit upper engine
 (9) Models PNCA, PNCM (10) Port (11) Starboard (12) Sterndrive (13) Inboard

Fast Moving Parts - Engines

	8.1 Gi -G,GF,H,HF 8.1GXi -F,FF,G,GF	8.1 OSi -A,AF,B,BF	8.1 OSi -C,CF,D,DF	DPX375 DPX420 -A,B,BF,C,CF	DPX500 DPX525 DPX600
	3861287	3861287	3861287	3861287	3863513
	3861283 (10) 3861284 (11)	3861283 (10) 3861284 (11)	3861283 (10) 3861284 (11)	3861283 (10) 3861284 (11)	3853587
	835440	835440	835440	3850559 A,B,BF 835440 CF	3850559
	21213664	21213660	21213664	21213660	876120
	21212800	21214601	21212800	21214601	3860703
	3861341	3861341	3861341	3861341	3855991
	3853983 G,H,F,G 3831426 GF, HF, EF, GF	3853983 A,B 3831426 AF, BF	3853983 C,D 3831426 CF, DF	3853983 A,B 3831426 BF,CF	NLA
	21132390 (12) 3889127 (13)	3862614	21132390	3862614	3860667 PS 3860666 Alt
	3861326 (Needs 8)	3861326 (Needs 8)	3861326 (Needs 8)	3861326 (Needs 8)	-
	-	-	-	-	3854549
	-	-	-	-	3854548
	3861295	3861295	3861295	3861295	3857169
	3859078 (Needs 8)	3859078 (Needs 8)	3859078 (Needs 8)	3861326 A,B,BF 3859078 CF (Needs 8)	3854002
	3857532 872064 Dual	3857532 872064 Dual	-	3857532 872064 Dual	3857532 872064 Dual
	3852029 872070 Dual	3852029 872070 Dual	-	3852029 872070 Dual	872069
	3861413 (1) 3861414 (2)	3861413 (1) 3861414 (2)	3861413 (1) 3861414 (2)	3861413 (1) 3861414 (2)	-

(1) Upper (2) Complete

(10) Port (11) Starboard

(12) Sterndrive

(13) Inboard